



Figure 1. Soy Hydrolysate Viscosity vs. Shear Rate

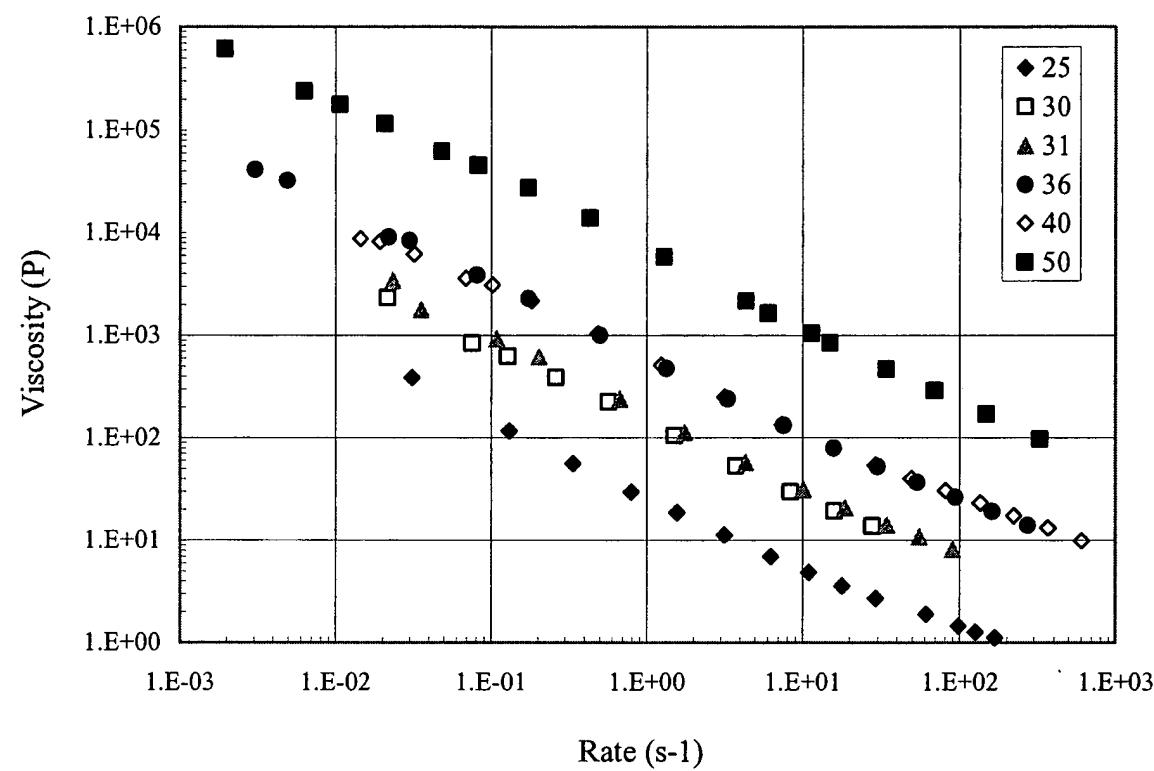




Figure 2. Peak Molecular Weight of Hydrolysate vs.
Time and Temperature of Hydrolysis

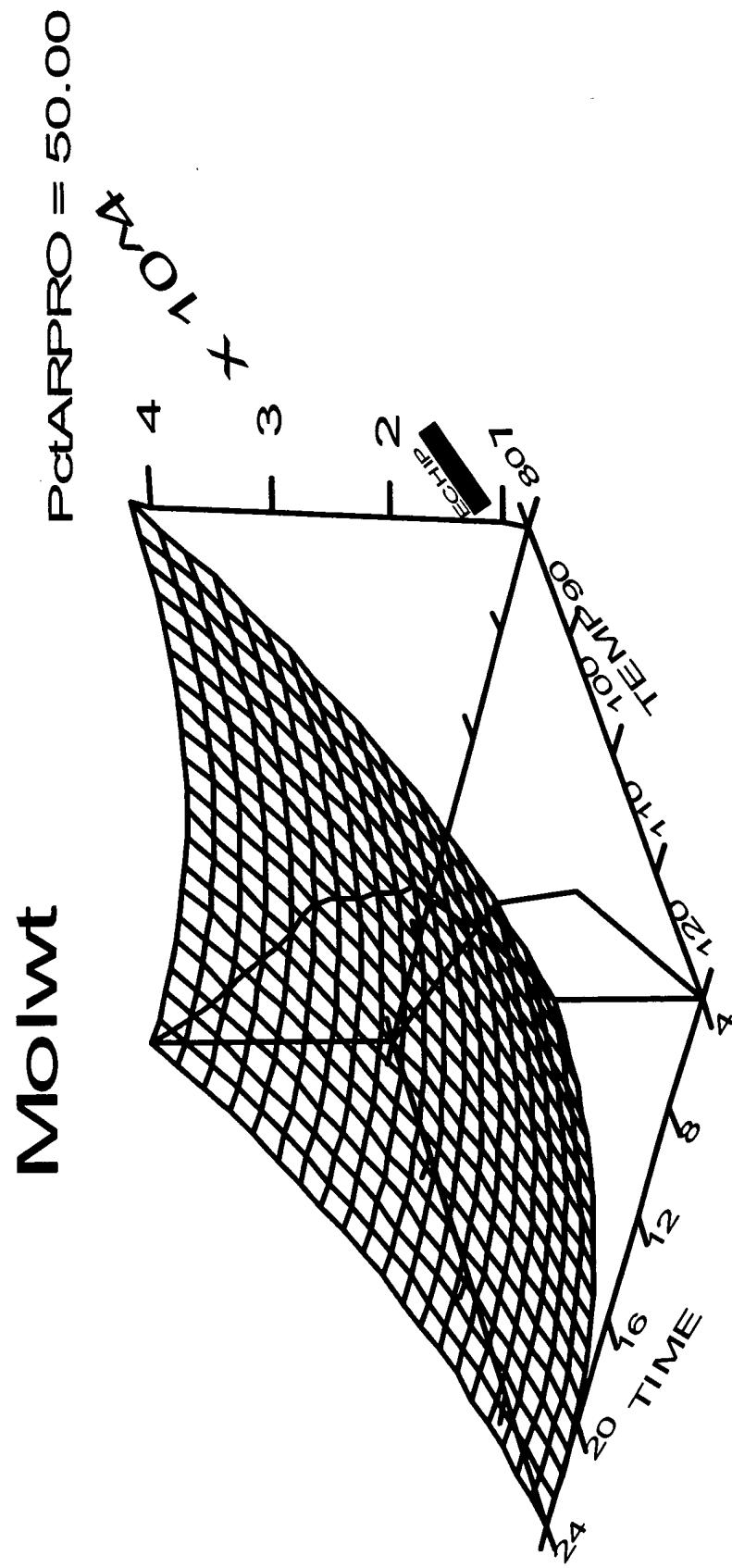




Figure 3. Total Amine Level of Hydrolysate vs.
Time and Temperature of Hydrolysis

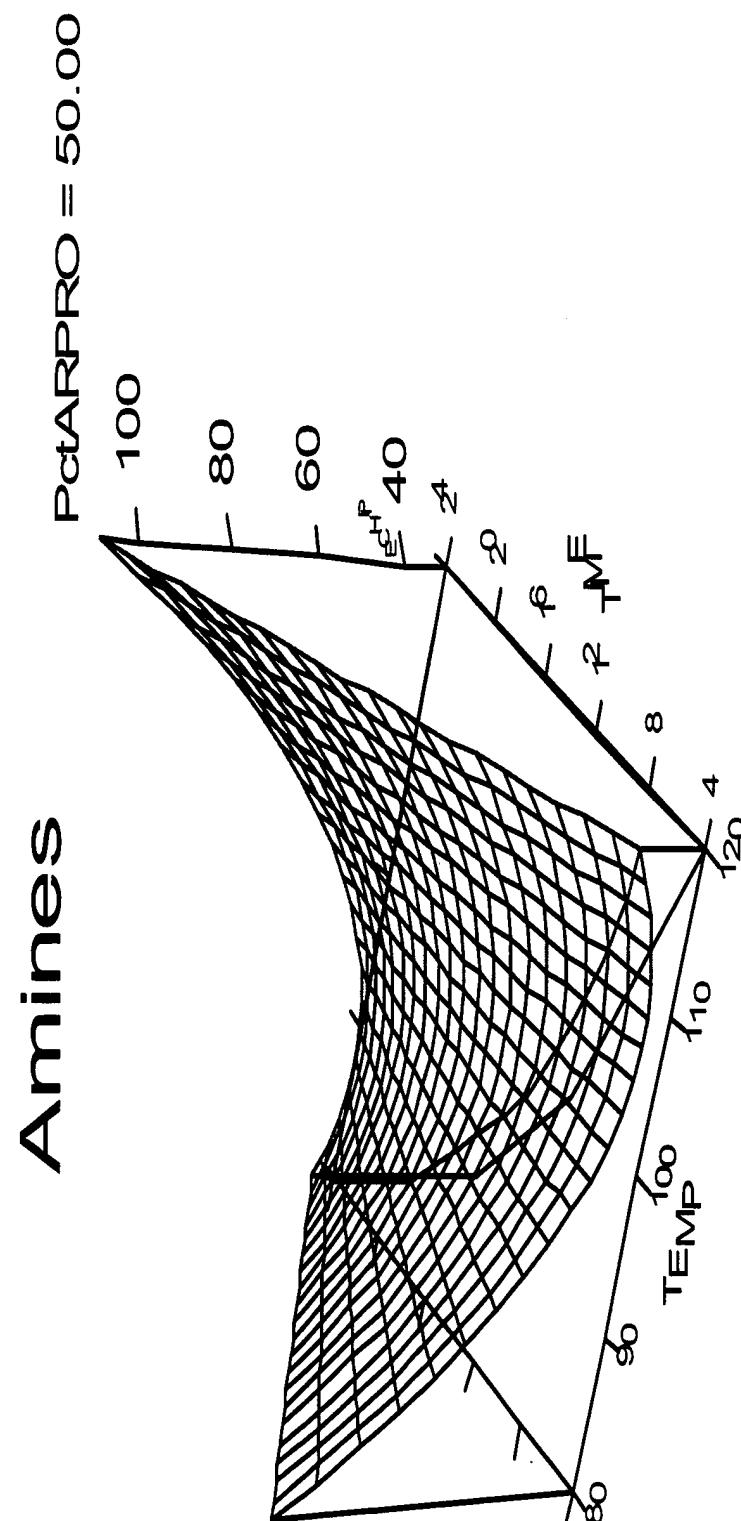




Figure 4. Process Variables vs. Board Properties

